



Product designation				Power contactor
Product type designation				BF94
Contact characteristics				
Number of poles	nr.			3
Rated insulation voltage U_i IEC/EN	V			1000
Rated impulse withstand voltage U_{imp}	kV			8
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I_{th}	A			115
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A	115	
	AC-1 ($\leq 55^\circ\text{C}$)	A	95	
	AC-1 ($\leq 70^\circ\text{C}$)	A	80	
	AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	95	
	AC-4 (400V)	A	45	
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW	30	
	400V	kW	55	
	415V	kW	55	
	440V	kW	55	
	500V	kW	55	
	690V	kW	55	
	1000V	kW	37	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	77	
	48V	A	66	
	75V	A	66	
	110V	A	8	
	220V	A	-	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	110	
	48V	A	110	
	75V	A	110	
	110V	A	90	
	220V	A	9	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	110	
	48V	A	110	
	75V	A	110	
	110V	A	93	
	220V	A	95	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series	$\leq 24\text{V}$	A	115	
	48V	A	115	

	75V	A	115
	110V	A	110
	220V	A	115
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IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	45
	48V	A	33
	75V	A	33
	110V	A	3
	220V	A	–
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IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	65
	48V	A	55
	75V	A	55
	110V	A	43
	220V	A	5
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IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	86
	48V	A	75
	75V	A	75
	110V	A	64
	220V	A	64
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IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	96
	48V	A	95
	75V	A	95
	110V	A	80
	220V	A	80
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Short-time allowable current for 10s (IEC/EN60947-1)		A	640
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Protection fuse	gG (IEC)	A	125
	aM (IEC)	A	100
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Making capacity (RMS value)		A	950
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Breaking capacity at voltage	440V	A	640
	500V	A	625
	690V	A	456
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Resistance per pole (average value)		mΩ	0.6
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Power dissipation per pole (average value)	I _{th}	W	7.9
	AC3	W	5.4
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Tightening torque for terminals	min	Nm	4
	max	Nm	5
	min	lbin	3
	max	lbin	3.7
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Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	lbft	0.59
	max	lbft	0.74
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Max number of wires simultaneously connectable		nr.	2
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Conductor section	Flexible w/o lug conductor section		

	min	mm ²	1.5
	max	mm ²	35
Flexible c/w lug conductor section			
	min	mm ²	1.5
	max	mm ²	35
Power terminal protection according to IEC/EN 60529			IP20
Mechanical features			
Operating position			
	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	1
Operations			
Mechanical life		cycles	15000000
Electrical life		cycles	1100000
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1000000
	mechanical load	cycles	15000000
Mirror contacts according to IEC/EN 60947-4-1			YES
EMC compatibility			Yes
AC coil operating			
Rated AC voltage at 50/60Hz		V	230
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
	pick-up		
	max	%Us	110
	drop-out		
	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
	pick-up		
	min	%Us	85
	max	%Us	110
	drop-out		
	min	%Us	20
	max	%Us	55
AC operating voltage at 20°C			
of 50/60Hz coil powered at 50Hz			
	in-rush	VA	210
	holding	VA	15
of 50/60Hz coil powered at 60Hz			
	in-rush	VA	195
	holding	VA	13
of 60Hz coil powered at 60Hz			
	in-rush	VA	210
	holding	VA	15
Dissipation at holding ≤20°C 50Hz			W 5
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control in AC			

	Closing NO	min	ms	12
		max	ms	28
	Opening NO	min	ms	8
		max	ms	22
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in DC	Closing NO	min	ms	40
		max	ms	85
	Opening NO	min	ms	20
		max	ms	55

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	77
at 600V	A	77

Yielded mechanical performance

for three-phase AC motor

200/208V	HP	25
220/230V	HP	30
460/480V	HP	60
575/600V	HP	75

General USE

Contactor

AC current	A	115
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Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

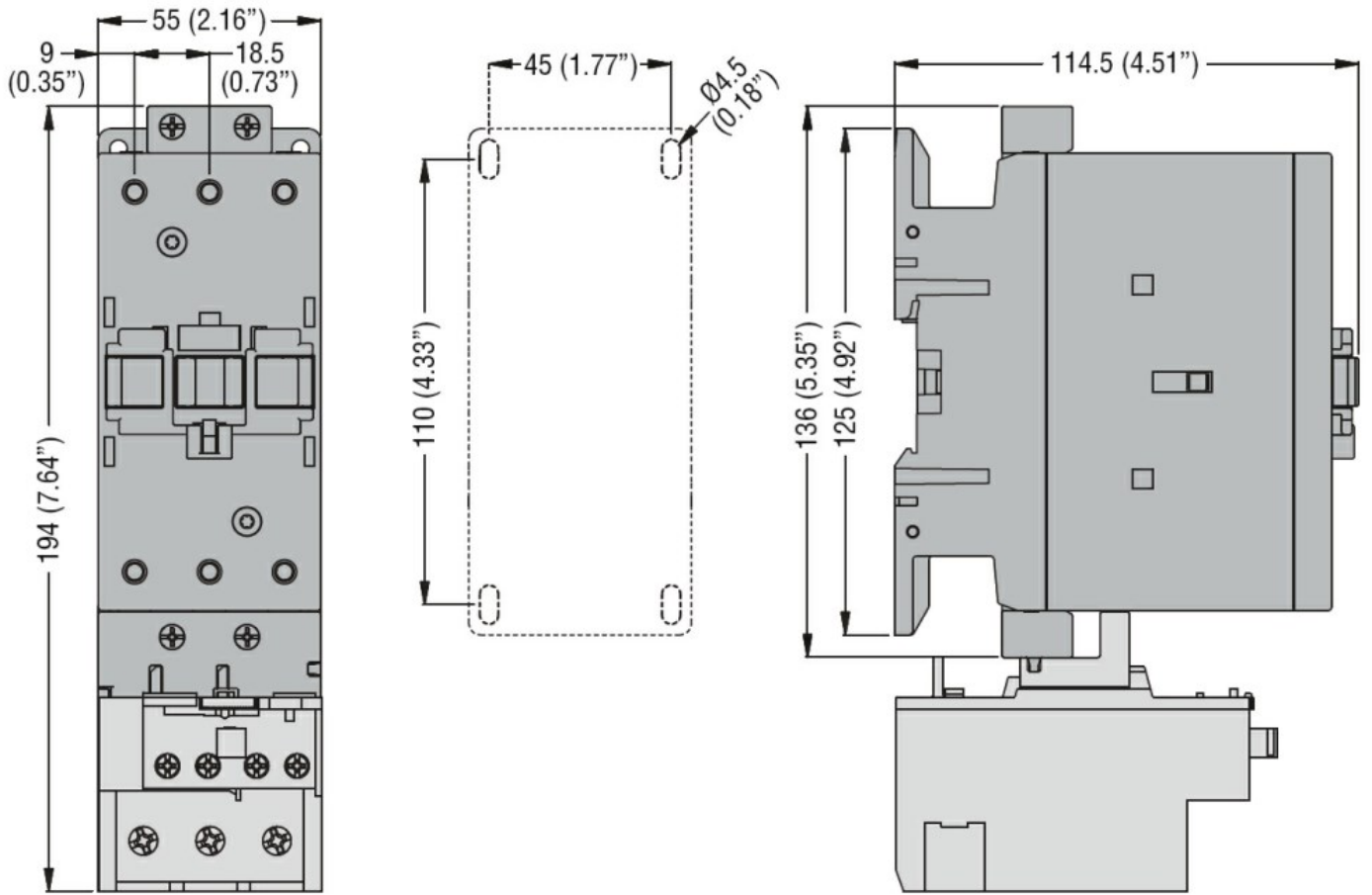
m	3000
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Resistance & Protection

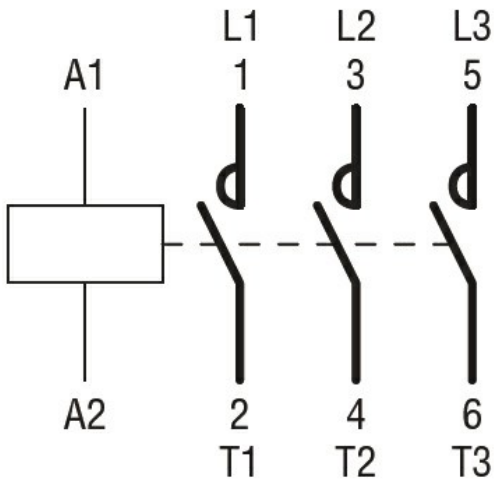
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
 CSA C22.2 n° 60947-4-1
 IEC/EN 60947-1
 IEC/EN 60947-4-1
 UL 60947-1
 UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching