



Power contactor  
BF12

Product designation

Product type designation

**Contact characteristics**

Number of poles	nr.	4
Rated insulation voltage $U_i$ IEC/EN	V	690
Rated impulse withstand voltage $U_{imp}$	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current $I_{th}$	A	28
Operational current $I_e$	AC-1 ( $\leq 40^\circ\text{C}$ )	A 28
	AC-1 ( $\leq 55^\circ\text{C}$ )	A 23
	AC-1 ( $\leq 70^\circ\text{C}$ )	A 20
	AC-3 ( $\leq 440\text{V } \leq 55^\circ\text{C}$ )	A 12
	AC-4 (400V)	A 7.9
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V	kW 10
	400V	kW 18
	500V	kW 23
	690V	kW 32
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A 17
	48V	A 15
	75V	A 13
	110V	A 6
	220V	A –
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 18
	110V	A 13
	220V	A 1
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 16
	220V	A 11
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 20
	110V	A 16
	220V	A 12

IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
≤24V	A	12	
48V	A	11	
75V	A	10	
110V	A	2	
220V	A	–	
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
≤24V	A	15	
48V	A	13	
75V	A	12	
110V	A	8	
220V	A	2	
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
≤24V	A	18	
48V	A	18	
75V	A	15	
110V	A	12	
220V	A	6	
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
≤24V	A	15	
48V	A	15	
75V	A	15	
110V	A	16	
220V	A	7	
Short-time allowable current for 10s (IEC/EN60947-1)		A	150
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	12
Making capacity (RMS value)		A	120
Breaking capacity at voltage			
	440V	A	96
	500V	A	96
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	Ith	W	2
	AC3	W	0.4
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	Ibft	0.8
	max	Ibft	0.74
Max number of wires simultaneously connectable		nr.	2
Conductor section			
Flexible w/o lug conductor section			
	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	6
Flexible c/w lug conductor section			

	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section			
	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529			IP20 when wired
<b>Mechanical features</b>			
Operating position			
	normal allowable	Vertical plan ±30°	
Fixing		Screw / DIN rail 35mm	
Weight		g	360
<b>Operations</b>			
Mechanical life		cycles	20000000
Electrical life		cycles	2000000
<b>Safety related data</b>			
Performance level B10d according to EN/ISO 13489-1			
	rated load mechanical load	cycles cycles	2000000 20000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes
<b>AC coil operating</b>			
Rated AC voltage at 50/60Hz		V	230
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up			
	max	%Us	110
drop-out			
	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
pick-up			
	min	%Us	85
	max	%Us	110
drop-out			
	min	%Us	20
	max	%Us	55
AC operating voltage at 20°C			
of 50/60Hz coil powered at 50Hz			
	in-rush	VA	75
	holding	VA	9
of 50/60Hz coil powered at 60Hz			
	in-rush	VA	70
	holding	VA	6.5
of 60Hz coil powered at 60Hz			
	in-rush	VA	75
	holding	VA	9
Dissipation at holding ≤20°C 50Hz		W	2.5
<b>Max cycles frequency</b>			
Mechanical operation		cycles/h	3600
<b>Operating times</b>			
Average time for Us control			
in AC			

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	10
	max	ms	20
Closing NC	min	ms	14
	max	ms	28
Opening NC	min	ms	7
	max	ms	18

#### UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	11
at 600V	A	11

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	2

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	7.5
575/600V	HP	10

General USE

Contactor

AC current	A	28
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#### Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

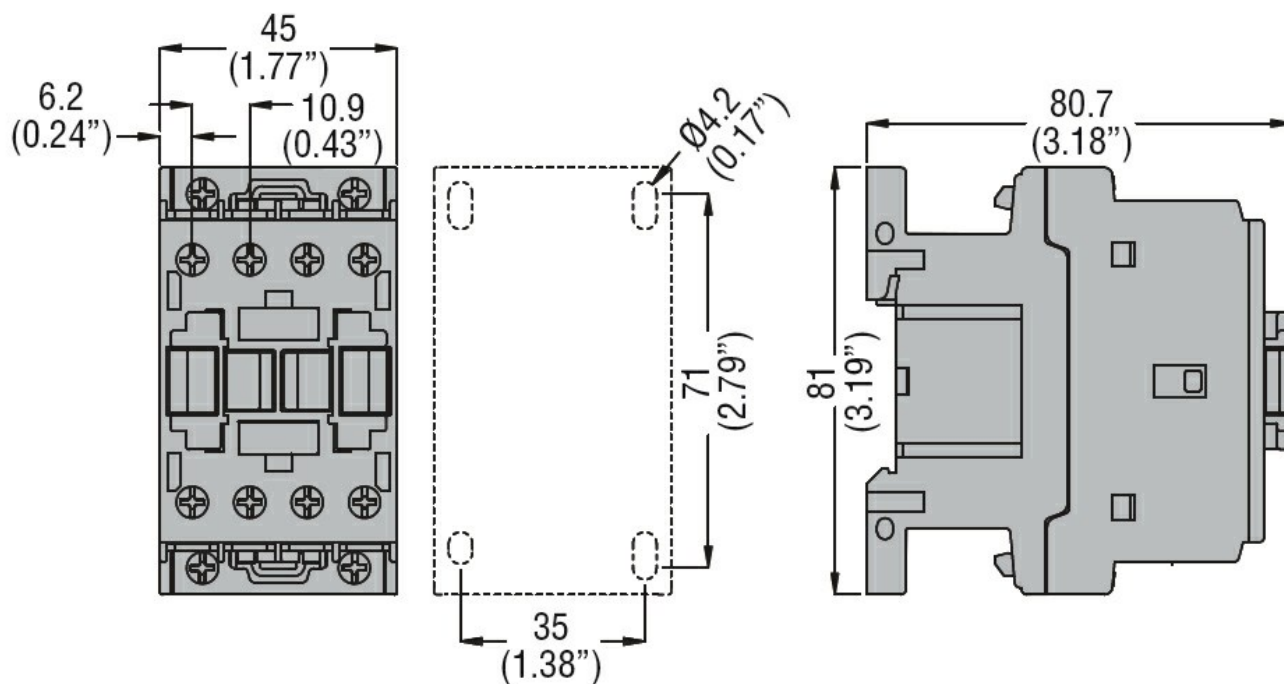
min	°C	-60
max	°C	80

Max altitude	m	3000
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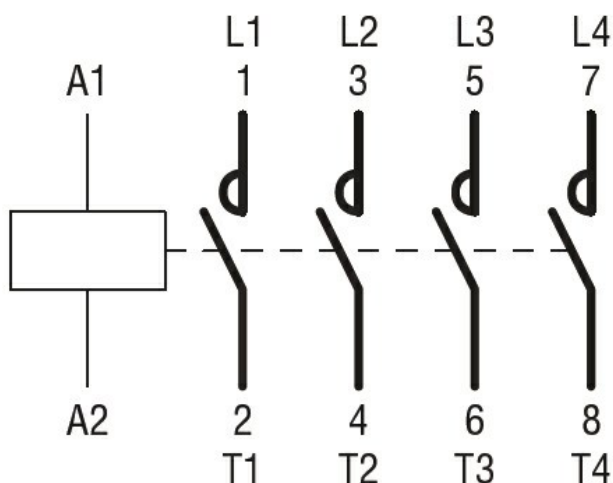
#### Resistance & Protection

Pollution degree	3
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#### Dimensions



#### Wiring diagrams



#### Certifications and compliance

##### Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN 60947-1  
IEC/EN 60947-4-1  
UL 60947-1  
UL 60947-4-1

##### Certificates

CCC  
cULus  
EAC

#### ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching