



Power contactor
BF80

Product designation

Product type designation

Contact characteristics

Number of poles	nr.	4
Rated insulation voltage U _i IEC/EN	V	1000
Rated impulse withstand voltage U _{imp}	kV	8
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I _{th}	A	115
Operational current I _e	AC-1 (≤40°C)	A 115
	AC-1 (≤55°C)	A 95
	AC-1 (≤70°C)	A 80
	AC-3 (≤440V ≤55°C)	A 80
	AC-4 (400V)	A 38
Rated operational power AC-1 (T≤40°C)	230V	kW 43
	400V	kW 76
	500V	kW 95
	690V	kW 120
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A 70
	48V	A 60
	75V	A 60
	110V	A 8
	220V	A –
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A 100
	48V	A 100
	75V	A 100
	110V	A 80
	220V	A 9
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A 100
	48V	A 100
	75V	A 100
	110V	A 85
	220V	A 95
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A 100
	48V	A 100
	75V	A 100
	110V	A 100
	220V	A 115

IEC max current I_e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series

≤24V	A	40
48V	A	30
75V	A	30
110V	A	3
220V	A	–

IEC max current I_e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series

≤24V	A	60
48V	A	50
75V	A	50
110V	A	40
220V	A	5

IEC max current I_e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series

≤24V	A	80
48V	A	70
75V	A	70
110V	A	60
220V	A	64

IEC max current I_e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series

≤24V	A	90
48V	A	90
75V	A	90
110V	A	75
220V	A	80

Short-time allowable current for 10s (IEC/EN60947-1)

A	640
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Protection fuse

gG (IEC)	A	125
aM (IEC)	A	80

Making capacity (RMS value)

A	800
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Breaking capacity at voltage

440V	A	640
500V	A	625
690V	A	456

Resistance per pole (average value)

mΩ	0.6
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Power dissipation per pole (average value)

I _{th}	W	7.9
AC3	W	3.8

Tightening torque for terminals

min	Nm	4
max	Nm	5
min	lbin	2.95
max	lbin	3.69

Tightening torque for coil terminal

min	Nm	0.8
max	Nm	1
min	lbft	0.8
max	lbft	0.74

Max number of wires simultaneously connectable

nr.	2
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Conductor section

Flexible w/o lug conductor section

min	mm ²	1.5
max	mm ²	35

Flexible c/w lug conductor section

	min	mm ²	1.5
	max	mm ²	35
Power terminal protection according to IEC/EN 60529			IP20 front
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	1240
Operations			
Mechanical life		cycles	15000000
Electrical life		cycles	1300000
Safety related data			
Performance level B10d according to EN/ISO 13489-1	rated load mechanical load	cycles	1300000
		cycles	15000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 50/60Hz		V	230
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
pick-up	min	%Us	85
	max	%Us	110
drop-out	min	%Us	40
	max	%Us	55
AC operating voltage at 20°C			
of 50/60Hz coil powered at 50Hz			
	in-rush	VA	210
	holding	VA	15
of 50/60Hz coil powered at 60Hz			
	in-rush	VA	195
	holding	VA	13
of 60Hz coil powered at 60Hz			
	in-rush	VA	210
	holding	VA	15
Dissipation at holding ≤20°C 50Hz		W	5
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control			
in AC			
	Closing NO		
	min	ms	12
	max	ms	28

	Opening NO	min	ms	8
		max	ms	22
in DC				
	Closing NO	min	ms	40
		max	ms	85
	Opening NO	min	ms	20
		max	ms	55

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	77
at 600V	A	77

Yielded mechanical performance

for three-phase AC motor

200/208V	HP	25
220/230V	HP	30
460/480V	HP	60
575/600V	HP	75

General USE

Contactor

AC current	A	115
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Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

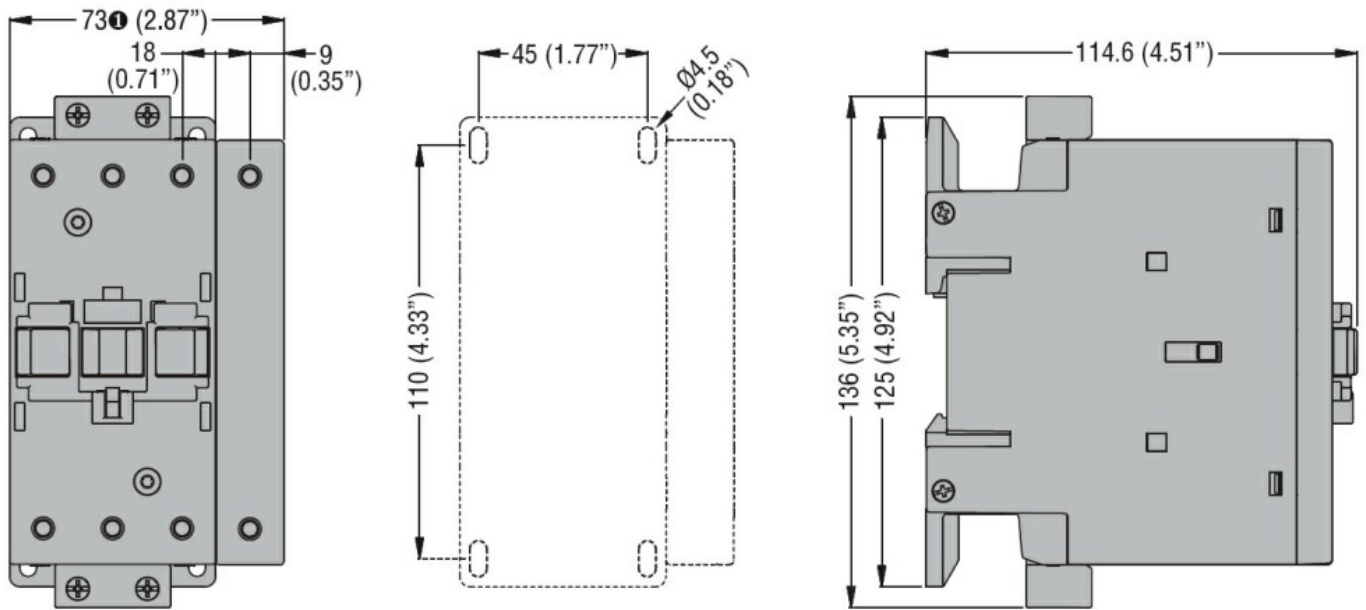
m	3000
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Resistance & Protection

Pollution degree

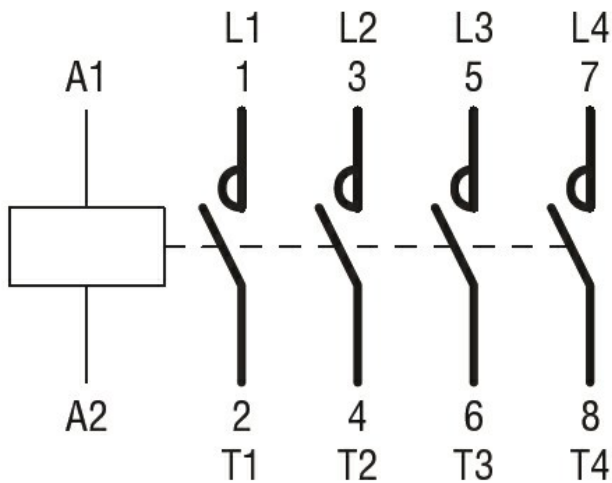
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Dimensions



① BF80T2 82mm/3.23"

Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN 60947-1
IEC/EN 60947-4-1
UL 60947-1
UL 60947-4-1

Certificates

CCC
cULus

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching